RISO, INC. **TECHNICAL INFORMATION BULLETIN**

Subject: SENSOR DUST COVER — Bulletin No.: 78

[ ] Factory Modification	Applies to:	Modification Schedule:	Factory Installed _____
[ ] Field Modification			
[ ] Safety Information	RC Series	[ ] TBS	Field Installed _____
[X] Technical Information		[ ] Next Call	
[ ] General Information		[ ] Next PM	Fitting Time _____
[ ] Adv. Tech Information		[X] As Necessary	

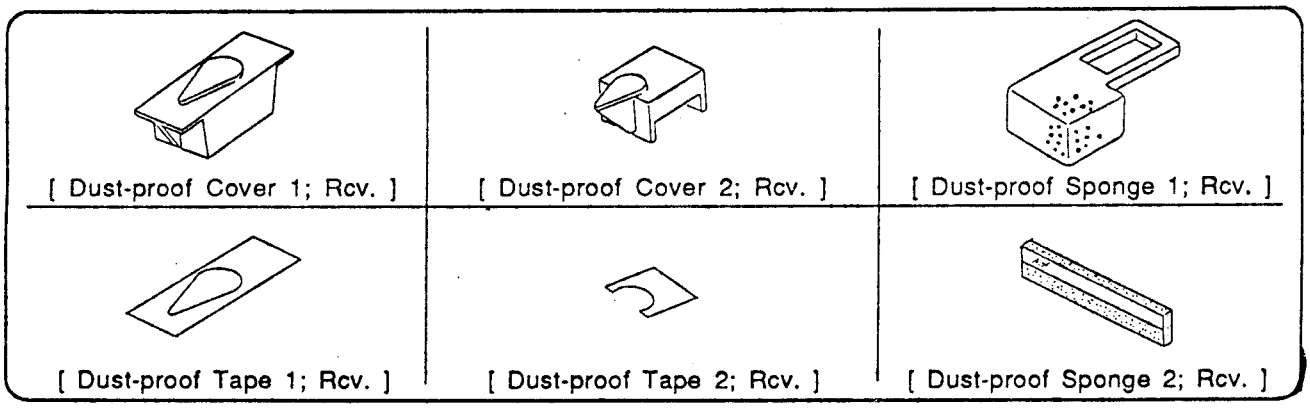
Newer manufactured RC Series Products are arriving with a new style Dust Cover protecting "Paper Receive Sensor 1" and "Paper Receive Sensor 2" from dust accumulation which has been known to cause Sensor Detection Errors.

The following, lists these new parts, along with the Serial Number cut-in:

PART NUMBER	DESCRIPTION
011-13233-008	Dust Proof Cover 1; Rcv.
011-13237-003	Dust Proof Tape 1; Rcv.
011-13235-000	Dust Proof Sponge 1; Rcv.
011-13234-004	Dust Proof Cover 2; Rcv.
011-13238-000	Dust Proof Tape 2; Rcv.
011-13236-007	Dust Proof Sponge 2; Rcv.

SYSTEM SERIAL NUMBER CUT-IN:

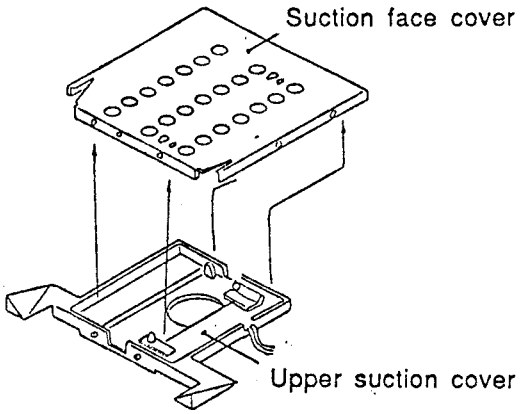
RC4500 #91513254
RC5600 #91420431
RC5800 #92451055


[Dust-proof Cover 1; Rcv.]
[Dust-proof Cover 2; Rcv.]
[Dust-proof Sponge 1; Rcv.]
[Dust-proof Tape 1; Rcv.]
[Dust-proof Tape 2; Rcv.]
[Dust-proof Sponge 2; Rcv.]

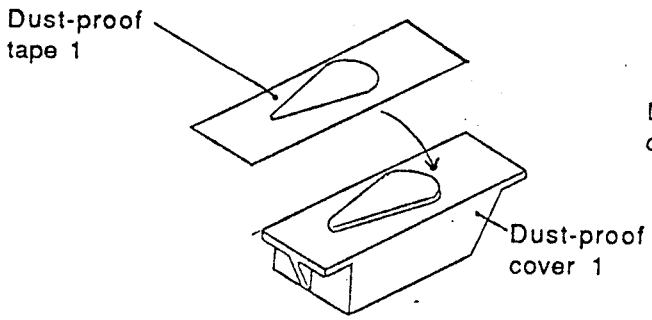
Attachment Procedure of Dust-proof Covers

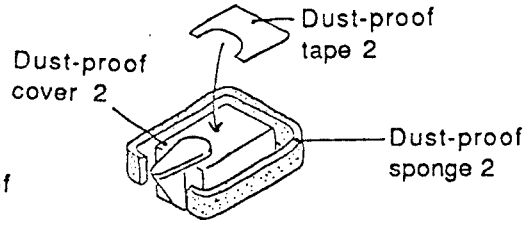
1. Take out the Suction unit from the machine.

2. Remove the Suction face cover and Upper suction cover from the Suction unit.

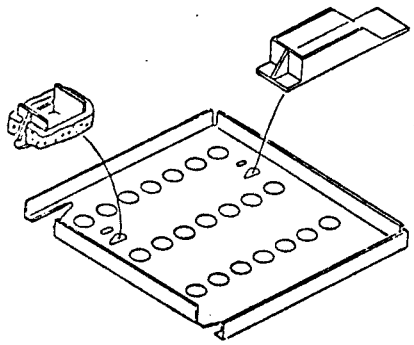


3. Stick the Dust-proof tape 1 on the Dust-proof cover 1.
   Stick the Dust-proof tape 2 on and Dust-proof sponge 2 around the Dust-proof cover 2.

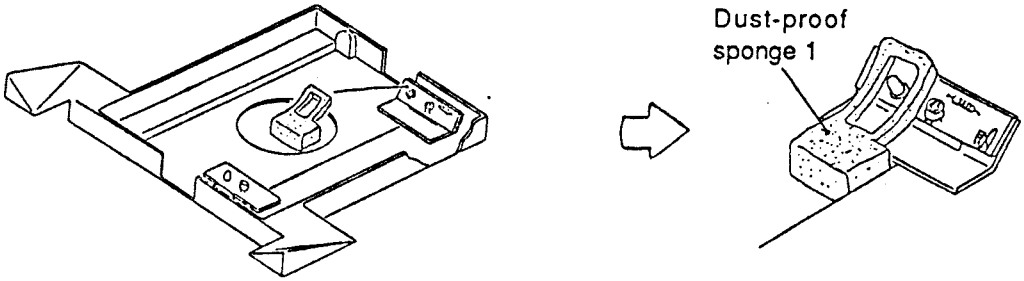




4. Attach the Dust-proof covers 1 and 2 to the Suction face cover.



5. Stick the Dust-proof sponge 1 on the Upper suction cover, surrounding the LED on the Paper receiving sensor 1 (send).



6. Assemble the Upper suction cover and Suction face cover into the Suction unit, and put it back into the machine.